

Application

for the issuance of a certificate for adhesive bonding of rail vehicles
and parts in accordance with EN 17460

To be sent to:

TechnologieCentrum Kleben GmbH
Mr. Dipl.-Ing. Thomas Richter
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D-52531 Übach-Palenberg, Germany

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Mail: t.richter@tc-kleben.de

Company: [Redacted]
Address: [Redacted]
Postal code, City: [Redacted]
Inquiries to: [Redacted] Phone: [Redacted]
Email: [Redacted] Fax no.: [Redacted]

The application will be filed for the location (to fill out only if different from above)

Street, no.: [Redacted]
ZIP code, town, state: [Redacted]

Application for certification for the following scopes:

- Pre-production: Product design of adhesive bonded parts of class [Redacted]
with calculation/validation
without calculation/validation
- Pre-production: Process design of adhesive bonded parts of class [Redacted]
- In-production: Manufacture of adhesive bonded parts class [Redacted]
- Post-production: Maintenance and repair of adhesive bonded parts of class [Redacted]
- Purchasing, trading and assembly of bonding parts of class [Redacted]
- Subcontracting for adhesive bonded parts of class [Redacted]

Application:

first application
Follow-up application (Recertification), expiry of current certificate on: [Redacted]
due to change of the following requirements: [Redacted]

Have you already been certified in accordance with DIN 6701
ore EN 17460 by another certification body?

Yes (please state the certification body):

No

Responsible Adhesive Bonding Coordinator (rABC):

First name, surname:

Date of birth:

E-Mail address and phone no. of rABC:

Qualification level of adhesive bonding:

European adhesive engineer (EAE)

European adhesive bonder (EAB)

European adhesive specialist (EAS)

none / under education / application
for education is available

the rABC is an „external“ person

If the rABC is external: he is also supervisor in following companies/sites:

Adhesive Bonding Coordinator (Deputy ABC):

First name, surname:

Date of birth:

E-Mail address and phone number of the deputy:

the deputy of the supervisor in charge of adhesive bonding has “equal rights” (otherwise „no equal rights“)

Qualification level of adhesive bonding:

European adhesive engineer (EAE)

European adhesive bonder (EAB)

European adhesive specialist (EAS)

none / under education / application
for education is available

the deputy of the person supervising the adhesive bonding is an „external“ person

The following companies are also supervised by the deputy:

Certificates / sign

The English version of the certificate is **free of charge** and send to the company. Further certificates, short form of the certificates and signs can be created (see also information in the appendix of this application). Please tick the documents you require:

- certificate German version
- short form of the certificate (English)
- short form of the certificate (German)
- sign “certified bonding company”

The processing fees per certificate is 100€. The processing fees of the sign „Certified Bonding Company“ amount once € 100 for the monitoring period.

Total cost certificates / certificates / signs: €

The company accepts,

- to comply with the standard EN 17460 (with Annex A, B and D) and the co-applicable regulations mentioned therein,
- that the information will be included and published in the online register DIN 6701 (company, class, scope, code table, remarks)
- that the details of all ABC (name, date of birth, qualification) are processed in the online register - but these data are not published,
- the rules of the ECARV (A-Z-Guideline),
- the necessary surveillance by the certification body for the period of validity,
- the publication of the application data to all certification bodies
- the „information for certified companies “in the annex

(Place, date)

(Stamp, name and signature of the applicant)

Declaration of liability by the applicant

By handing the fully signed and stamped application form to the Certification Body, the applicant declares that his declaration is binding. After examining of the application, the Certification Body declares acceptance if all necessary conditions are met, which leads to the effective conclusion of the contract with the applicant.

From this point in time, the Certification body is deemed by the applicant to be carry out all steps and processes required to issue a certificate according to EN 17460.

Please enclose:

- General description of the company
- Organisational scheme (with identification of ABC's position in the company)
- Description of adhesive bonding work (including assembly and classes)
- List of further supervisors for adhesive bonding technology (including their tasks and responsibilities)

Information for companies certified by TC-Kleben

We, as a company certified by the certification body, inform you on the following important explanations in connection with the certificate and the monitoring.

Data protection

We, as a certification body have access to confidential information about your company. This information will be required and used to adequately evaluate the conformity with the certification requirements and for traceability over the surveillance period. These data will be collected, recorded and processed by us in the context of legal requirements. This information will be kept confidential. No third parties beyond the certification body and its staff or the authorised body, who assure confidentiality, will have access to these data. In case of a change of the certification body, the old certification body informs the new certification body about the result of the last audit (deviations, hints and recommendations). Your company will be informed about the information passed on.

The data controller, responsible for processing your personal data, TC Kleben GmbH, processes your data exclusively to fulfill a contract with you (Art. 6, Paragraph 1, Letter b, GDPR). The data will not be passed on beyond this purpose. The data will also not be passed on to third parties unless there is a legal obligation (Art. 6, Paragraph 1, Letter c, GDPR) or you have actively consented to the data being passed on (Art. 6, Paragraph. 1, lit. a, GDPR). If we use the services of third parties to carry out and process data, corresponding data processing agreements have been concluded.

The personal data that you provide to us during the order process or by email (e.g. name, contact details) will only be processed for correspondence with you and only for the purpose for which you provided the data for. The confidentiality of e-mails cannot be guaranteed due to the transmission routes.

If you no longer agree to the storage of your personal data or if the data becomes incorrect, we will delete, correct or block your data in accordance with the legal regulations. However, you may lose your certification in the event of an objection to the data storage.

Upon request, you will receive free information about all personal data that we have stored about you. If you have any questions about the collection, processing or use of your personal data, for information, correction, blocking or deletion of data, please contact the head of the certification authority. Besides that you have the right to lodge a complaint with the responsible supervisory authority about the processing of the data.

Complaints and objections

Should there be any complaints on the part of the user-company concerning the activities of the certification body, objections to the accreditation procedure or objections to an accreditation decision, we ask you to report them to the certification body in written form including a statement. An objection does not cause a suspensive effect.

The factual circumstances will then be discussed together with the goal of positive clarification. If an agreement is not possible, these circumstances will be forwarded to the board of appeals of the work group adhesive bonding EN 17460.

Validity of the certificate

The supervisory authority or the body issuing this certificate can withdraw the “certificate of accreditation for adhesive bonding of rail vehicles and its parts”, if:

- there is a serious shortcoming in the correct execution of adhesive bonding work as required by this standard;
- there is a serious shortcoming in the supervision of adhesive bonding work as required by this standard;
- there is no longer an authorised supervision of the adhesive bonding work;
- no valid qualification certificates of the employees carrying out the adhesive bonding work as required by this standard are available
- other conditions required by this standard are no longer fulfilled;
- the period of validity has expired;
- the user-company waives the certification.

The company shall confirm the notice of withdrawal in written form to the certification body.

Duties of the user-company

The certified user-company is obliged to inform the certification body about all changes in the scope of approval of the user-company certificate. In the case of the following intended changes, the certification body shall be informed and shall check the current state of facts:

- class
- scope
- legal or organisational form
- adhesive bonding supervisors (all supervisors, not only the supervisor in charge)
- contact address and location
- substantial changes of the management system and of the processes
- changed room situations for classified adhesive bonding activities

The user-company commits itself:

- to keep the recordings of all complaints which were communicated to the user-company regarding the compliance with the requirements of certification; to take appropriate measures regarding such complaints as well as any defects detected at product and which affect the compliance with the demands of the certification; to document the adopted measures and to provide the certification body with these records on request.
- Grant access for all persons who take part within the scope of the appraisal of the certification body.
- To only put bonded parts on the market using the user-company certificate which correspond to the audited process
- To use the user-company certificate exclusively for labelling processes which are specified in the user-company certificate
- To read the published version of the A-Z-Guideline of the ECARV on the website of the online register (<https://www.en17460.com>) two times a year (usually in the months June and December) and to check the changes related to the own company

Dealing with the certificate

The company is bound to:

- Not use the product certification in a way that may bring the certification body into disrepute as well as to not make any statements about their product certification, which could be considered as misleading or unjustified by the certification body.
- Stop any usage of advertising materials which contain any reference to the certification in case of suspension, withdrawal or termination of the certification
- Copy all documents related to the audit and in particular to the certification only in its entirety

The certification body reserves the right to withdraw the certification when continually using it incorrectly.

Responsibility for the conformity

The certified user-company shall bear responsibility for complying with the accreditation requirements. Each audit is a random check of the management system of an organisation, thus no guarantee for establishing a 100 % compliance with the requirements. The certification body is responsible for checking sufficient objective proof the certificate of accreditation is based on.

The company is obliged to know the state-of-the-art according to the extent required for the area of validity and to inform itself about changes such as standards and regulations (EN 17460, A-Z- Guideline) in order to implement them, if necessary.

Information about certificates and signs

Complete certificate in English:

Certificate

in accordance with EN 17460 to demonstrate the suitability of the user-company for manufacturing adhesive bonds on rail vehicles and parts of rail vehicles

The Company **Adhesion Manufacturer Ltd.**
with production site in **2 Cohesionstreet
12345 Wetting**

has been certified in accordance with EN 17460 for the following area of validity:

**Product design of adhesive bonded parts Class A1
Process design of adhesive bonded parts Class A1
Manufacture of adhesive bonded parts Class A1
Maintenance and repair of adhesive bonded parts Class A1
Purchasing, trading and assembly of adhesive bonded parts Class A1
Subcontracting for adhesive bonded parts Class A1**

Scope of validity
Main function of the bonded joints: D, F, S
Pre-treatment methods: -
Production methods: SO, HU, TK, LA
Test methods: DT, VIS
Degree of mechanization: M

Responsible Adhesive Bonding Coordinator (rABC): Max Muster, born 1961-01-09, EAS
Adhesive Bonding Coordinator (ABC) with equal rights: Meritz Muster, born 1987-08-12, EAS
Adhesive Bonding Coordinator (ABC) with not equal rights: Markus Muster, born 1987-08-12, EAS
Remarks: This document is only valid in combination with the actual registration of the certificate in the Online-Register. For further remarks see the back page.

Certificate No.: TC-K/17460/AX/XX/2023/XXX
Validity: 2023 February 1st – 2026 January 31st
Issued on: 2023 February 1st
Changed on: 2023 May 1st

Thomas Richter, Head of the Certification Body

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TechnologieCentrum Kleben is designated by the ECARV as a Certification Body in accordance with EN 17460.

short form of the certificate in English:

Certificate

The company
Adhesion Manufacturing Ltd.
at its location
**2 Cohesionstreet
12345 Wetting**

after having successfully verified its suitability to perform adhesive bonding on rail vehicles and parts in accordance with EN 17460.

The company has verified its suitability to perform adhesive bonding on parts within the scope of

**Product design of adhesive bonded parts Class A1
Process design of adhesive bonded parts Class A1
Manufacture of adhesive bonded parts Class A1
Maintenance and repair of adhesive bonded parts Class A1
Purchasing, trading and assembly of adhesive bonded parts Class A1
Subcontracting for adhesive bonded parts Class A1**

in accordance with EN 17460.

The certificate no. TC-K/17460/AX/XX-X/JJJ/XXX
was issued on Month DDth, YYYY
and is valid until Month DDth, YYYY
according to the details and remarks given.

Thomas Richter, Head of Certification Body

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short form of the certificate in German:

Zertifikat

Dem Unternehmen
Musterfirma
am Standort
**Musterstrasse
1234 Musterstadt**

wurde nach erfolgreicher Prüfung durch die Zertifizierungsstelle ein Zertifikat nach DIN EN 17460 über den Nachweis der Eignung zum Kleben von Schienenfahrzeugen und -fahrzeugteilen erteilt.

Der Betrieb ist geeignet klebtechnische Prozesse gemäß DIN EN 17460 in folgenden Geltungsbereichen auszuführen:

**Produktgestaltung von Klebungen Klasse A1
Prozessgestaltung von Klebungen Klasse A1
Fertigung von Klebungen Klasse A1
Instandsetzung von Klebungen Klasse A1
Einkauf, Handel und Montage von geklebten Bauteile Klasse A1
Unterauftragsvergabe für geklebte Bauteile Klasse A1**

Das Zertifikat mit der Nr. TC-K/17460/AX/XX-X/JJJ/XXX wurde am TT. Monat JJJJ ausgestellt, und ist entsprechend den Ausführungen und Bemerkungen des Zertifikates bis zum TT. Monat JJJJ gültig.

Dipl.-Ing. Thomas Richter, Leiter der Zertifizierungsstelle

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TechnologieCentrum Kleben ist gemäß EN 17460 als Zertifizierungsstelle für die Zertifizierung von Unternehmen nach EN 17460.

sign „certified bonding company“:

